

*Seitech Launching Dolly*  
Configuration 2  
Packing List

Part #	Description	Quantity
F01	Machine Screw, 1/4" x 2 1/4"	24
F02	Machine Screw, 1/4" x 1 3/4"	4
F03	Lock Nut, 1/4"	28
F06	Hitch Pin Clip	2
F25	Hex Cap Screw, 1/4" x 2 1/2"	2
F26	Wing Nut, 1/4"	2
ET1	Edge Trim, 7"	1
H2A	Handle Grip	2
P01	Handle Bracket	1R, 1L
P04-PC	Heel Bracket	1R, 1L
P05-A-PC	T-Bracket, Closed	1
P06-PC	Axle Bracket	2R, 2L
P07-A	Sling Bracket	2R, 2L
P08	Stabilizer Bracket	2R, 2L
P09	V-Support	1
S1	Sling	1
T1A	Bow Stanchion, Sq. Tube 1 1/2"	1
T1B	Fwd. Centerline Tube Assembly, Sq. Tube 1 1/2"	1
T1C	Aft Centerline Tube, Sq. Tube 1 1/2"	1
T1D	Axle Tube, Sq. Tube 1 1/2"	1
T1E	Side Stanchion, Sq. Tube 1 1/2"	2
T3A	Handle Tube, Rd. Tube 1"	1

# SEITECH Products Inc. Assembly Instructions

Dolly Configurations 1, 2, 3, 4, and 7

Tool Required: Large Phillips Head Screwdriver

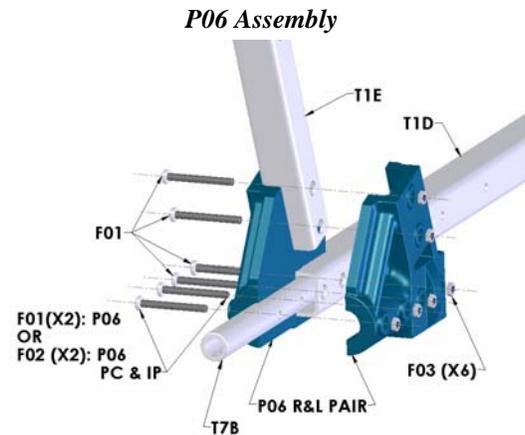
Recommended Tool: Rubber Mallet

\*\*Use Packing List for Part Identification\*\*

## Axle Tube Assembly:

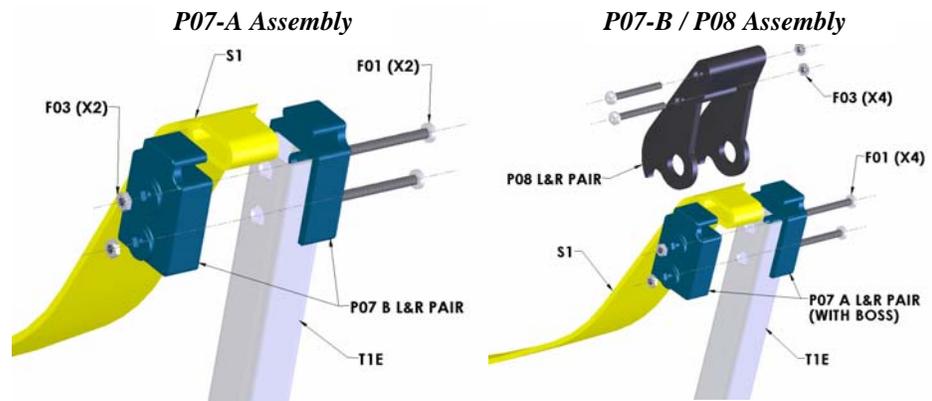
**Step 1:** Connect the **T1E Side Stanchions**, to the **T1D Axle Tube**, through the **P06 Axle Brackets** without brackets at this time. Make sure the Seitech sticker faces aft.

**Step 2:** Insert the **T7B Wheel Shafts** into the P06 Axle Brackets until all 4 holes line up. Secure with the **F01, F02, and F03** fasteners. Repeat on the opposite P06 Axle Bracket.



**Step 3:** Connect the **S1 Sling** to the **T1E Side Stanchions** through the **P07-A Sling Brackets**.

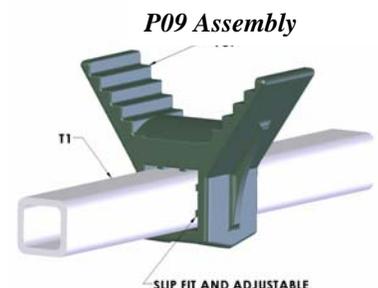
If your dolly has **P08 Stabilizer Brackets**; add each P08 Stabilizer Bracket to each **P07-B Sling Bracket**. Make sure the P08 Stabilizer Bracket is facing outward. VERY IMPORTANT – Flip P08 Stabilizer Brackets up under the gunwhale for boat storage or rigging only. Flip P08 Stabilizer Brackets down for launching and retrieving.



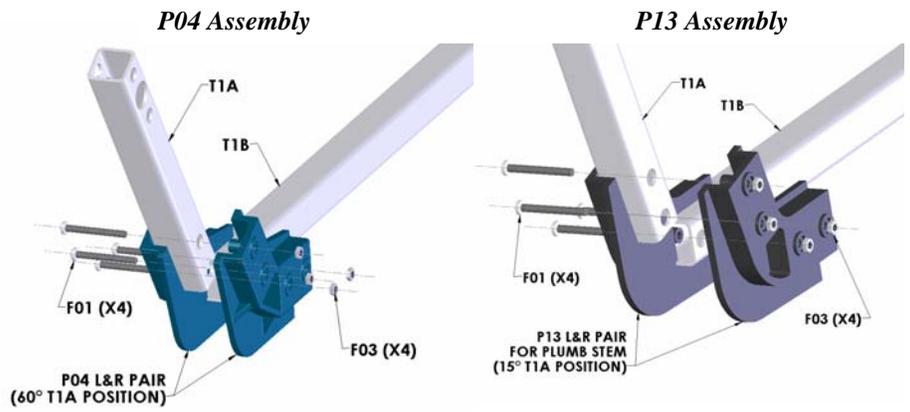
## Centerline Tube Assembly:

**Step 5:** Assemble **T1B Forward Centerline Tube** and **T1C Aft Centerline Tube**, or **T1B Forward Centerline Tube** and **T1M Middle Centerline Tube** and **T1C Aft Centerline Tube**. A **T1BC Centerline Tube** is one tube and it comes complete

**Step 6:** Install the required supports for your dolly on the forward part of the Centerline Tube. Either Slide on the **P09 V-Supports** to desired location. Tip: the P09 V- Supports slide on easier with warm water or liquid soap Or attach **T1G Cross Tube Support** with F01 and F03 fasteners



**Step 7:** Connect the **T1A Bow Stanchion** to the Centerline Tube Via **P04 Heel Bracket** (40 degree angle) or **P13 Heel Bracket** (15 degree angle)

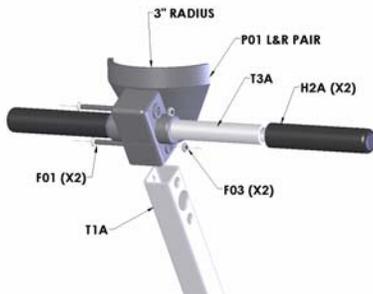
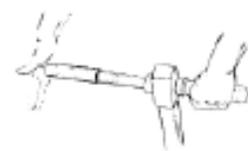


**Note:** Make sure your **P04 Heel Bracket** or **P14 Heel Bracket** is oriented correctly as indicated in the drawing

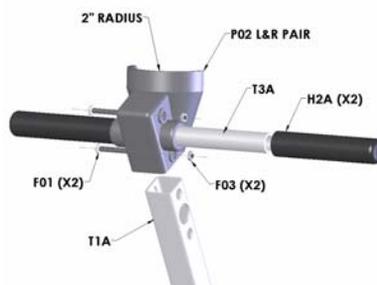


**Step 8:** Slide **P09 V-Support** over the **T1A Bow Stanchion** to your desired location (see tip in step 6)

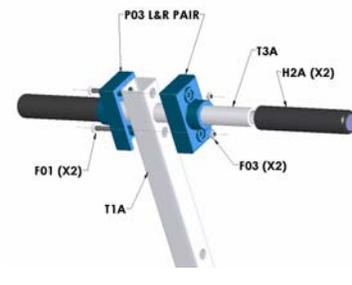
**Step 9:** Check your dolly diagram / packing list for the type of Handle Bracket you have, **P01 Handle Bracket**, **P02 Handle Bracket**, or **P03 Handle Bracket**. Slide handle tube through the Handle Bracket until centered. With the palm of your hand, gently tap both **H2A Handle Grips**, onto the handle tube from both ends.



*P01 Assembly*



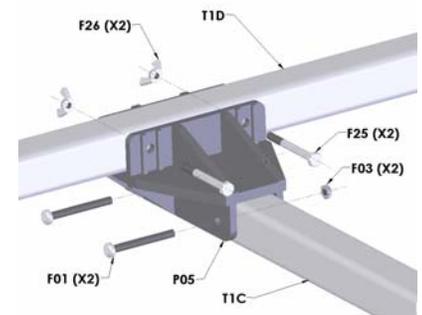
*P02 Assembly*



*P03 Assembly*

**Final Assembly:**

**Step 10:** Connect Axle Tube Assembly to Centerline Tube Assembly through the **P05 T-Bracket** using the **F25 and F26 Fasteners**. Follow the diagram for the correct orientation of the P05 T-Bracket before you attach it to the aft end of the Centerline Tube.



*P05 Assembly*

**Step 11:** Slide each **Wheel** over the T7B Wheel Shafts and secure with the **F06 Pin Clip**.

SEITECH Products Inc.  
Wheel and Bearing Assembly  
Tools Required: Rubber Mallet  
\*\*Use Packing List For Part Identification\*\*



Your Bearing Bag will include two bearings (W-RB 60) and four wheel retainer rings (P14)

**Step 1:** Place One of the Retainer Rings (P14) in the wheel



**Step 2:** Use a Rubber Mallet to fasten in the wheel retainer ring (P14)



**Step 3:** Drop in your wheel bearing (W-RB 60) and repeat steps 1 and 2 to fasten in the wheel bearing (W-RB 60)

